



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3311
Job Sheet 186254



Part No: 646.3311

Job Qty: 20 ea

Part Name: RH Half - Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12/11/27 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/28/18	0.00	0.00	Start Up Machining-1		DAS 18/12/05
110	CNC Vertical Machining	20 pcs		11/28/18	0.59	26.32	HAAS1-1		52 18/12/05
120	QC	20 pcs		11/28/18	0.00	0.00	QC2 Machining-1		9-89 18/12/05
130	QC	20 pcs		11/28/18	0.00	0.00	QC8 Machining-1		18/12/10
140	Outsource	20 pcs		11/28/18			ATG001-VC	8	18-12-10
150	Packaging	20 pcs		11/28/18	0.00	0.00	Packaging2		DEC 18 2018
155	QC	20 pcs		11/28/18	0.00	0.00	QC6		38
180	Packaging	20 pcs		11/28/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	20 Ea		11/28/18	0.00	0.00	QC21		9-89

Part Op 110 - 1-Machine per folio FB154

Descriptions: 140 - Issue P/O to ATG :

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S2.000X7.000	7075-T6S Sheet 2" Thick Plate X 7" Wide (Order In Billets - 13.375")	22.3000 ft (1.115 ea)	90-Start up Operation	5090188

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S2.000X7.000	22	26	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	RH Half	7.296inches $\pm$ 0.005	7.301 7.291	7.296	
2	RH Half	3.767inches $\pm$ 0.005	3.772 3.762	3.767	
3	RH Half	0.457inches $\pm$ 0.005	0.462 0.452	0.457	
4	RH Half	0.313inches $\pm$ 0.005	0.318 0.308	0.313	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐										
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Description Work Order Deviation		Disposition		Completed By																										
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S134875 Part: 646.3311 Job No: 186254 Serial No/Batch: S134875 Revision: Inspector: Exp Date: Instructions: Date: 12/05/18		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S134875 Part: 646.3311 Job No: 186254 Serial No/Batch: S134875 Revision: Inspector: Exp Date: Instructions: Date: 12/05/18		Lead hand / Supervisor Approval Verification																										
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Misidentified ☐	Past Due ☐																													

5	RH Half	0.710inches $\pm$ 0.005	0.715 0.705	0.710
6	RH Half	6.469inches $\pm$ 0.005	6.474 6.464	6.469
7	RH Half	10.116inches $\pm$ 0.005	10.121 10.111	10.116
8	RH Half	10.309inches $\pm$ 0.005	10.314 10.304	10.309
9	RH Half	0.177inches $\pm$ 0.005 - 0.001	0.182 0.176	diameter 0.177
10	RH Half	0.209inches $\pm$ 0.005 - 0.001	0.214 0.208	diameter 0.209
11	RH Half	0.250inches $\pm$ 0.005	0.255 0.245	0.252
12	RH Half	1.250inches $\pm$ 0.005	1.255 1.245	1.250
13	RH Half	0.125inches $\pm$ 0.005	0.130 0.120	Radius 0.125
14	RH Half	3.513inches $\pm$ 0.005	3.518 3.508	3.512
15	RH Half	8.375inches $\pm$ 0.005	8.380 8.370	8.375
16	RH Half	0.250inches $\pm$ 0.005	0.255 0.245	0.250
17	RH Half	8.100Degrees $\pm$ 0.500	8.600 7.600	Angle 8.100
18	RH Half	11.689inches $\pm$ 0.005	11.694 11.684	11.689
19	RH Half	11.250inches $\pm$ 0.005	11.255 11.245	11.250
20	RH Half	0.200inches $\pm$ 0.005	0.205 0.195	0.200
21	RH Half	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle 45.000

Plex 11/13/18 10:43 AM Dart.lajeunesse.marie

DAS
52
9-89

13/12/04

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041994**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041994

PO Date: 12/10/18

Due Date: 12/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: ** each line has different date**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186254	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG :	Firmed	-	12/19/18	12 pcs	0 pcs	12 pcs	\$19.41/pcs	\$232.92
Line Item Note ASAP :(											
2	184450	RBD29905-7	Bushing -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBD29905-7 Rev. 5	Firmed	-	12/17/18	30 pcs	0 pcs	30 pcs	\$4.03/pcs	\$120.90
3	185539	RBE105-13141W3-3	Plate -Issue P/O to ATG : ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT As Per Dwg RBE105-13141W3-3	Firmed	-	12/17/18	5 pcs	0 pcs	5 pcs	\$4.03/pcs	\$20.15

Plex 12/17/18 3:34 PM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041994

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	186017	649.4816	Doubler Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$31.31/pcs	\$125.24
5	184103	RBH9928- 12-3	Tab Bender -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	12/14/18	12 pcs	0 pcs	12 pcs	\$4.03/pcs	\$48.36
6	187270	SWA3-300	Wire Clamp -Issue P/O to Groupe Atlech: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/18/18	43 pcs	0 pcs	43 pcs	\$3.21/pcs	\$138.03

12 X DEC 18 2018

43 X DEC 18 2018

Plex 12/17/18 3:34 PM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041994

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	187046	647.7913	Doubler Issue P/O ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed	-	12/17/18	8 pcs	0 pcs	8 pcs	\$4.03/pcs	\$32.24
Grand Total:											\$717.84

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/17/18 3:34 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916823

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 12 ea	Part: 646.3311 ✓ RH Half Upper Cutter Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24331	Rev: A PO: PO041994 ✓	Line: 1
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>12/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

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